

## Small Hole Driller Components & Electrodes

These electrode tubes have a high standard of quality that has been developed through the mastering of the process over many years. They allow the machine to maximize its' full potential and performance, thus increasing their value to our customers. Our copper and brass multi-channel tubes are made with a particular sectional shape that ensures complete counter boring. Eliminating the possibility of developing a post in the center and insuring that all material is efficiently drilled out. These electrode tubes will give outstanding performance.

These high quality EDM driller tubes are available in a variety of sizes and come in many different configurations. Why buy economy grade products when you can enjoy the cost and savings in operation, setup, and part quality with precision EDM electrode tubes. How much do you really save on economy tubes if you are spending more time setting them up or wearing through them faster?

Precision EDM electrode tubes come in packs of 20 pieces and are shipped directly from our stock. We can and will manufacture special sizes upon request. Please call us if you need a size that is not listed or if the product shows out of stock.



Electrodes (Tubes) Size Chart		
Brass Single Channel	Smallest Hole Diameter	Max Hole Diameter
200mm	0.10mm(0.004")	0.25mm(0.010")
300mm	0.30mm(0.012")	5.9mm(0.232")
400mm	0.30mm(0.012")	5.9mm(0.232")
Brass Multi Channel		
300mm	0.5mm (0.020")	6.0mm(0.236")
400mm	0.5mm (0.020")	6.0mm(0.236")
Copper Single Channel		
200mm	0.10mm(0.004")	0.35mm(0.014")
300mm	0.30mm(0.012")	10.9mm(0.429")
400mm	0.30mm(0.012")	10.9mm(0.429")
Copper Multi Channel		
300mm	0.5mm (0.020")	6.0mm(0.236")
400mm	0.5mm (0.020")	6.0mm(0.236")