

Wire EDM Components For:



Brand Machine Tools



North American EDM Supplies Inc.

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Wire Guide						
Picture	Code No.	Original P/No.	Dimension	Position	Application	
	101601	6EC80B403 6EC80B404 11EC80A401	Φ0.205 Φ0.255 Φ0.305	Common	EC, SP U Series Wire Guide Dies	
	101602	6EC80B405	Φ0.205 Φ0.255 Φ0 305	Common	EC, SP, U Series Press Guide Dies	
	101603	20EC080A406 20EC080A407 20EC080A408	Φ0.205 Φ0.255 Φ0.305	Common	Diamond Guide, SP43 / SP64	
	101604	20EC080A409	Φ0.205 Φ0.255 Φ0 305	Common	Press Plate SP43 / SP64	
	101605	33EC085A105 33EC085A106 33EC085A107 33EC085A108	Φ0.155 Φ0.205 Φ0.255 Φ0 305	Upper	U6 HEAT series round guide	
	101606	33EC095A105 33EC095A106 33EC095A107 33EC095A108	Φ0.155 Φ0.205 Φ0.255 Φ0 305	Lower	U6 HEAT series round guide	
	101609	23EC085A207 23EC085A222 23EC085A209 23EC085A212 23EC085A215	Φ0.105 Φ0.155 Φ0.205 Φ0.255 Φ0 305	Upper	Round Guide, PICO DUO43, 53, W32FB, 253FB	
	101607	20EC090A213 20EC090A201 20EC090A203 20EC090A207 20EC090A211	Φ0.105 Φ0.155 Φ0.205 Φ0.255 Φ0 305	Lower	Round Guide, PICO	
		23EC085A717	Φ06mm	Upper	Sapphire V Guide, Long	
		33EC085A708	Φ0,4mm	Common	Sapphire V Guide, Short	
	101610	18EC80A702	8 * 9.1 * 4mm	Upper	Sapphire V Guide Makino DUO43,64, SP43, SP64, U3, U3 H.E.A.T, U32, i, j, k, U53, i, j, k, U6, U6 H.E.A.T, U86, UP32j, UP53j	
	101611	15EC80B701	8 * 8.7 * 4mm	Lower	Sapphire V Guide Makino DUO43,64, SP43, SP64, U3, U3 H.E.A.T, U32, i, j, k, U53, i, j, k, U6, U6 H.E.A.T, U86, UP32j, UP53j	
	101612	20EC090A702	7 * 8.7 * 4mm		Sapphire V Guide Makino DUO43 & 64, SP43 & 64, U3, U3 H.E.A.T, U32, I, J, K, U53, I, J, K,T, U6, U6 H.E.A.T, U86, UPV-3, 5, W32FB, W53FB	

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Power Feed Contact						
Picture	Code No.	Original P/No.	Dimension	Position	Application	□□te□
	201601	1EC80A715	9.4x9.4x3.2T	Common	EE-3. EC-3025. 3040. 7050 series IV Head Type	
	201602	Z248W0/100100	4x10x19	Common	EA-3040. EC-3025. 3040. 7050 series EE-3. ECQ-53 series IV Head Type	
	201607	Z248W0/200100	4x10x19	Common	U-32. 53. 32K. 53K series (without radial : Ref- 201606	
	201604	Z248W0/200200	4x8x19	Common	U-32K. 53K. EU-64 series	
	201605	Z248W0/200300 Z248W0201400	4x8.2x19	Common	SP43.64. U-32i. 53i series (With edge radial-3) / Ref. 201607 Set : 201606 & 201605	
	201606	Z248W0/200400 Z248W0201500	8.2x16x22	Common	SP43.64. U-32i. 53i series (Center hole-Φ4.3, L/R hole-Φ3.3) Set : 201606 & 201605	
	301606	20EC090A401	22 * 23 * 12T		SP43.64 Energizing Block	
		23EC085A217 23EC085A218 23EC085A219 23EC085A202 23EC085A220	Φ0.5 Φ0.7 Φ1.0 Φ1.2 Φ1.5			
	101608	23EC085A217 23EC085A218 23EC085A202	Φ0.5 Φ0.7 Φ1.2		New Design	
	301607	23EC085A403=1	22 * 41 * 15.5T		Energizing Block	
	301608	23EC090A403	22 * 32 * 17.5T		Block Pusher U series, EC32, EC64, EU64, SP43	
	301609	23EC090A705		Lower	V Guide Pulley U series, DUO 43 -64, SP43 - 64	
	301610	6EC220A706=1			Cutter	

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Flushing Nozzle						
Picture	Code No.	Original P/No.	Dimension	Position	Application	Notes
	401601	6EC80A417 6EC80A418	Φ50xΦ4x20H	Common	EE. EH. EC. U. EU. SP. U53i series Nozzle holder Type-0 : Chromium coated Replaced by 6EC80A418	
	401602	6EC130A401 6EC130A402	Φ50xΦ 12x28H	Common	EE. EH. EC. U. EU. SP. U53i series Nozzle holder Type-8 : Chromium coated Replaced by 6EC130A402	
	401603	4EC130A701=1	Φ22xΦ8x10.5	Upper	EE. EH. EC. U. EU. SP. U53i series Type-8 : Big rubber insert	
	401604	4EC80A708	Φ22xΦ8x2.5H	Lower	EE. EH. EC. U. EU. SP. U53i serie Type-0 : Small rubber insert	
	401605	15EC80C401	Φ50xΦ5x20H	Common	EE. EH. EC. U. EU. SP. U53i series Chromium coated Replaced by 15EC130C401	
	401606	15EC130C401=1	Φ50xΦ7x20H	Common	EE. EH. EC. U. EU. SP. U53i series Chromium coated	
	401620	6EC80A419	Φ50xΦ40x4H	Common	EE. EH. EC. U. EU series Plastic ring for 401601, 401602, 401606	
	401610	20EC130A401	Φ50xΦ5x20H	Common	EE. EH. EC. U. EU. SP43.64 series Laminar nozzle guard	
	401621	18EC130B703	Φ50/40	Common	DUO 43, 64 Insulation sleeve	
	401607	18EC130B401	Φ50xΦ12x28	Common	EE. EH. EC. U. EU. SP43.64 series Laminar nozzle guard	
	401613	18EC80A719	Φ50/40	Common	E, EH, EC, U, EU, SP series Nozzle spacer	
	401608	20EC080A702	Φ50/40	Common	EE. EH. EC. U. EU SP series Insulation sleeve	
	401614	18EC130B705	Φ50/40	Common	EE. EH. EC. U. EU SPseries Nozzle spacer	
	401611	18EC80A717			EE. EH. EC. U. EU series Nozzle spacer	
	401612	18EC130B706		Lower	EE. EH. EC. U. EU series Nozzle spacer	

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Various						
Picture	Code No.	Original P/No.	Dimension	Position	Application	□□te□
	401615	18EC130A701		Lower		
	401609	18EC130A401	Type 8		Nozzle Guard	
		33EC095A419=1	PICO	Lower	Nozzle Body	
		33EC085A419=1	PICO	Upper	Nozzle Body	
		33EC085A418	PICO	Upper	Nozzle Guard Body	
	401617	33EC085A711=1	PICO	Upper	Nozzle Insert	
		33EC095A422	PICO	Lower	Nozzle Guard Body	
	401616	33EC095A718	PICO	Lower	Nozzle Insert	
		23EC085A217 23EC085A218 33EC085A202	Φ0.5mm Φ0.7mm Φ1.2mm		AWT Jet, PICO System	
	401618	33EC130A705-Z	12 * 8mm		Nozzle	
	401619	23EC085A223	6mm	Upper	Laminator Nozzle	

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	301601	6EC100A747	Φ33.5x11.5	Upper	U, EC32, 64, EU64, SP43 series Material: Urethane roller for Shaft 1	
	301602	1EC100B703	Φ32x9x5mmT	Felt Pad	U, EC32, 64, EU64, SP43 series Felt pad for B-axis	
	301603	6EC100A761	Φ15x6x2mmT	Felt Pad	U, EC32, 64, EU64, SP43 series Felt pad for H-axis	
	301604	6EC220B714	Φ16x3x2mmT	Felt Pad	U, EU64, SP43 series Felt pad for wire guide unit upper 1	
	301605	6EC220B716	Φ17x4x2mmT	Felt Pad	U, EU64, SP43 series Felt pad for wire guide unit upper 2	
	301611	6EC100B404		Roller	U-Groove Roller, Urethane Duo, U, U H.E.A.T., UP series	
	30161G	Φ100x10x10		Roller	U-Groove Roller, Urethane Duo, U, U H.E.A.T., UP series	
	301613	18EC100A701	70mm	Pinch Roller	DUO43, 64, U3, U3 H.E.A.T, U32, 53, U6, U6 H.E.A.T., UP Series	
	301614	33EC100B403=1	100*20mm	Roller	U, UPV Series	
	301615	Z491J00070020		Needle	10 stamped, AWT Needle	

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Filters						
Picture	Code No.	Original P/No.	Dimension	Position	Application	□□te□
				10 um	1-3/4 Internal ID	
	800440		10 * 11	5 um	1-3/4 Internal ID	
	800450		10 * 12	5 um	1-3/4 Internal ID	
	800500	Z474L1030900	10 * 16	5 um	1-13/16 Internal ID, EDAF3	
	800530		12 * 10	5 um	With Coupler	
	800634K	Z476A1010500		5 um	With Coupler OMF (Long Life) Style	
	800627K	Z476A1010500	13 * 18	5 um	With Center Coupler OMF (Long Life) Style	
	800007	Z474D1070100	9-3/4	3 um	Jet Filter GX-03-9-3/4	
	800025	Z474D1070100 Z474N1010100 Z474D1050100			Pre-Filter 65mm * 250mm / 2.5" * 9.8" * 32mm	
	800030	Z474N1010100 Z474D1050100 MK100 9.75			Pre-Filter, String Wound 65mm * 250mm / 2.5" * 9.8" * 32mm	

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